

Ball Screw Assemblies

ECO-Line

The Drive & Control Company



Ball Screw Assemblies

Product Overview

ECO-Line Ball Screw Assemblies

ECO-Line Ball Screws are available from stock as complete assemblies, with screw-in or flanged nuts.

The prefabricated end machining makes an easy combination with the fixed bearing (support block with bearing) LGL as a complete package possible.

The load capacity of the support bearing is critical. By friction welding the bearing journal we were able to enlarge smaller screw diameters and increase the load capacity.

This can simplify the choices for many customer specific transport applications. The construction and ordering process for new applications can also be handled more effectively.

Relaxed tolerances provide economical solutions. Every nut is assembled with clearance. The flanged nut comes standard with seals; the screw-in version offers seals as an option.

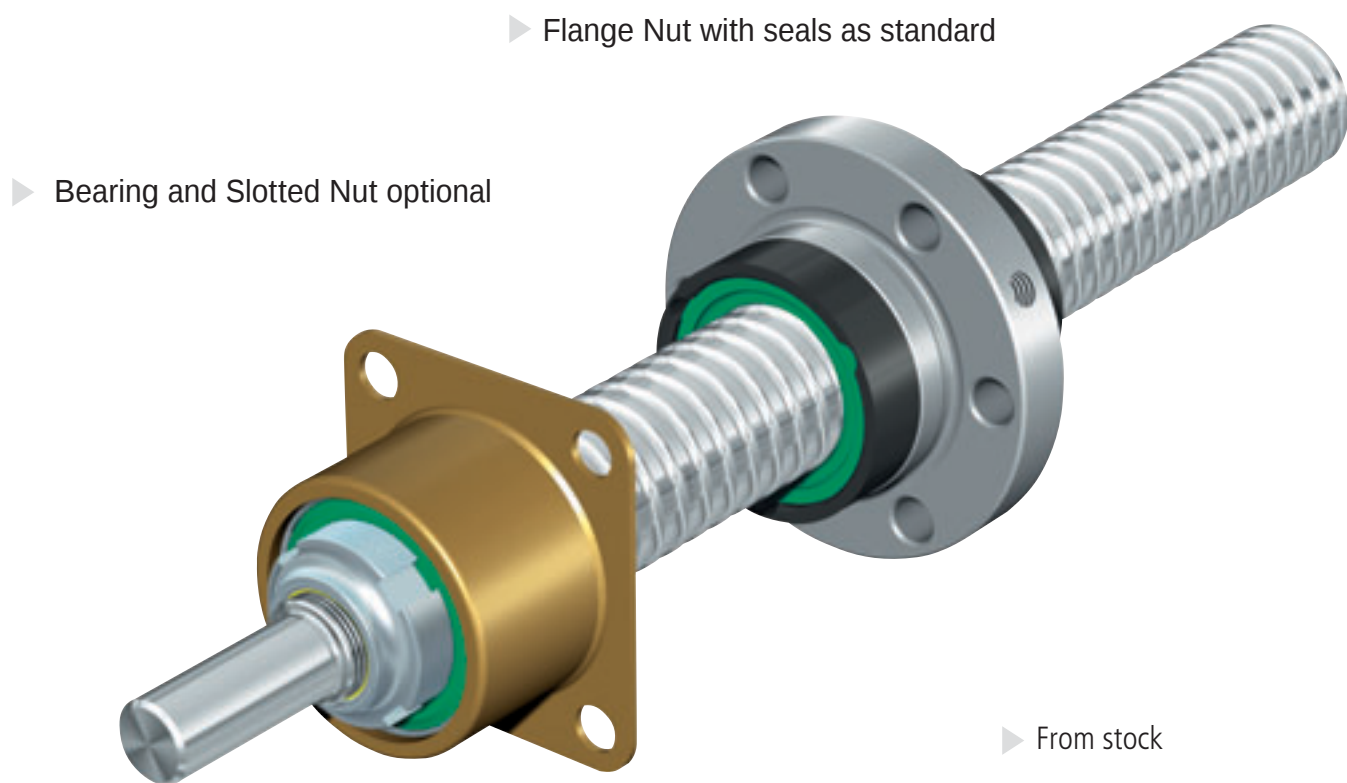
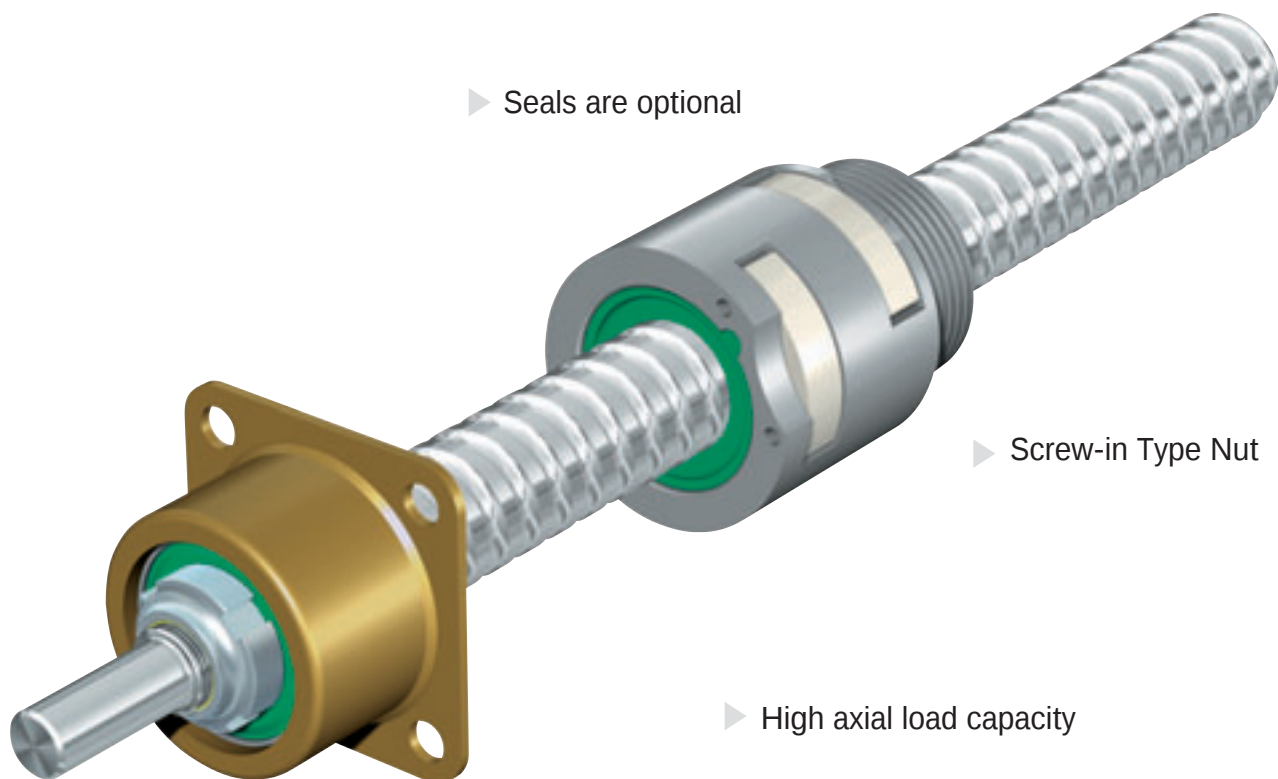
The ECO-Line Series is intended to be a very cost effective solution.

End bearing LGL

The end bearing LGL with angular contact ball bearing in an "X" arrangement makes an ideal accessory.

- High load capacity
- Very easy mounting with the flanged housing
- Corrosion resistant housing
- Seals provide protection from contaminants
- Simple preload of the fixed bearing
- Maintenance free for most application due to the large lubricant reservoir with initial greasing

Economical turnkey solutions made easy.



Ball Screw Assemblies

With Screw-in Single Nut

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Screw-in Single Nut ZEV-E-S with
Rexroth mounting dimensions

Without seals

With backlash

Screw tolerance class T10

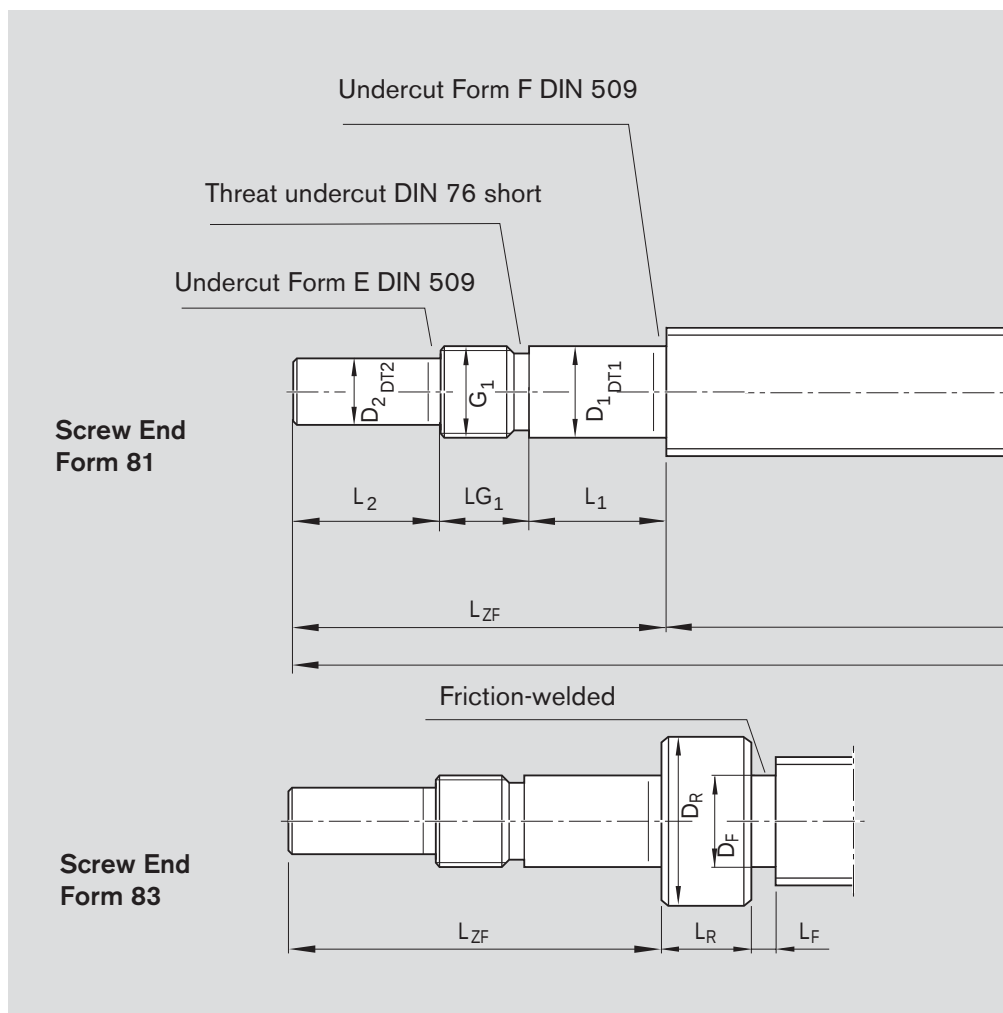
d_0 = Nominal diameter

P = Lead

(R = Right, L = Left)

D_w = Ball diameter

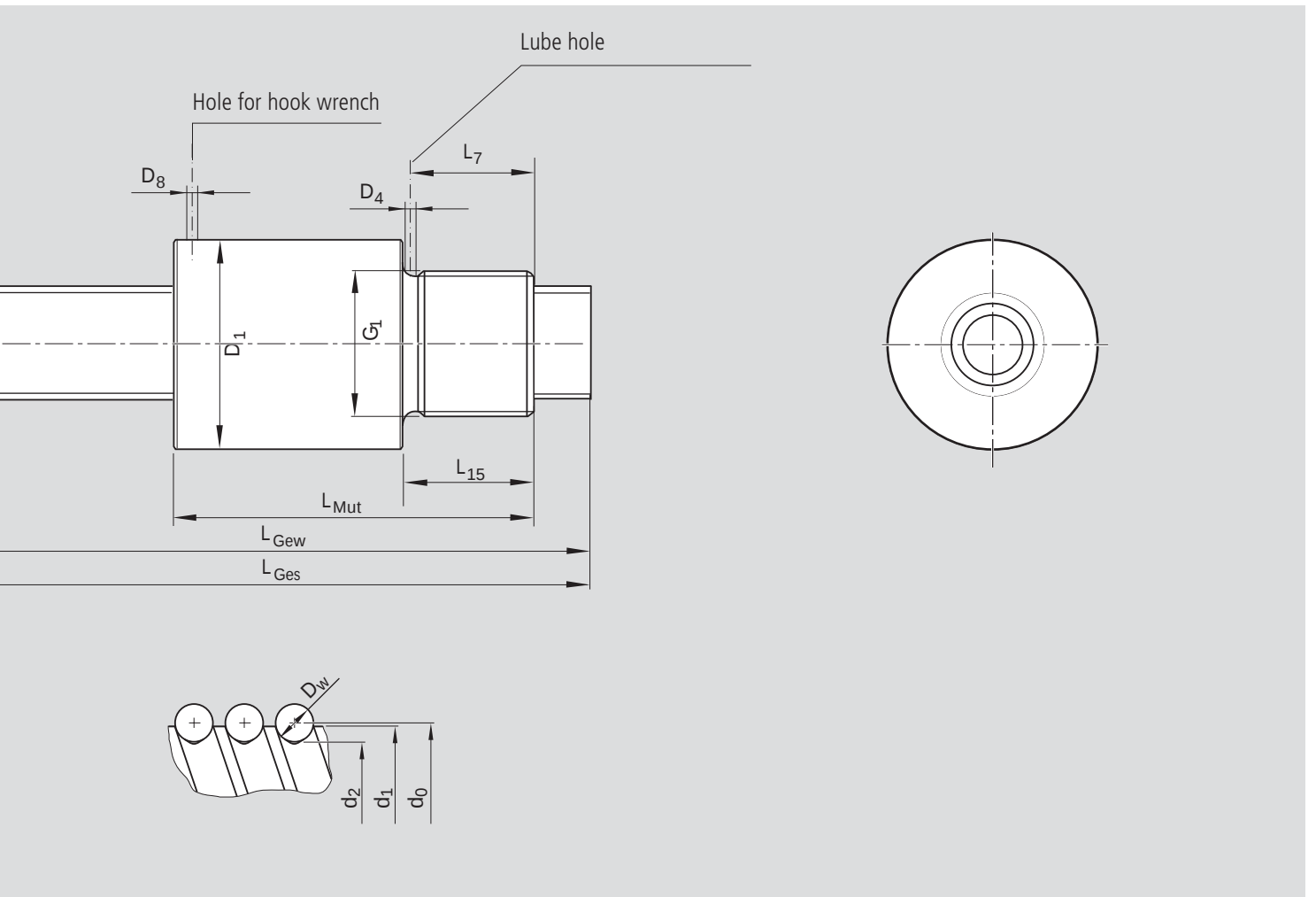
i = No. of turns



Size $d_0 \times P \times D_w - i$	Part No.	Basic load rating		Max.Speed		L_{Ges}	L_{Gew}	
		dyn. C (N)	stat. C_0 (N)	v_{max} [m/min]				
12 x 5R x 2 - 3	2540-000-01	2300	3500	30		400	317	
12 x 10R x 2 - 2	2540-000-02	1500	2200	60		400	317	
16 x 5R x 3 - 3	2540-000-03	5600	7100	25		550	467	
16 x 10R x 3 - 3	2540-000-04	5800	7400	50		550	467	
20 x 5R x 3 - 4	2540-000-05	8600	12900	20		550	490	

Ordering Code

ZEV-E-S	12x5Rx2-3	0	0	T10	R	83K121	00K120	400	0	1
ZEV-E-S	12x10Rx2-2	0	0	T10	R	83K121	00K120	400	0	1
ZEV-E-S	16x5Rx3-3	0	0	T10	R	83K122	00K160	550	0	1
ZEV-E-S	16x10Rx3-3	0	0	T10	R	83K122	00K160	550	0	1
ZEV-E-S	20x5Rx3-4	0	0	T10	R	81K122	00K200	550	0	1



	Nut Dimensions (mm)							Backlash (mm)
	D ₁ h10	D ₄	D ₈	G ₁	L _{Mut} ±0,3	L ₇	L ₁₅	
	25,5	2,7	3,2	M20 x 1	36	8,5	10	0,1
	25,5	2,7	3,2	M20 x 1	40	8,5	10	0,1
	32,5	2,7	4,2	M26 x 1,5	40	10,5	12	0,1
	32,5	2,7	4,2	M26 x 1,5	54	10,5	12	0,1
	38	2,7	8	M35 x 1,5	50	12,5	14	0,1

Size		Form	Version	Screw Dimensions (mm)														
d_0	P			d_1	d_2	L_{ZF}	D_R	L_R	D_F	L_F	D_1	DT1	L_1	D_2	DT2	L_2	G_1	LG_1
12	5	83	121	11,4	9,9	60	15	15	9,5	8	12	h6	17	10	h7	25	M12x1	18
12	10		121	11,4	9,9	60	15	15	9,5	8	12	h6	17	10	h7	25	M12x1	18
16	5		122	15,0	12,9	60	15	15	12,5	8	12	h6	17	10	h7	25	M12x1	18
16	10		122	15,0	12,9	60	15	15	12,5	8	12	h6	17	10	h7	25	M12x1	18
20	5	81	122	19,0	16,9	60	-	-	-	-	12	h6	17	10	h7	25	M12x1	18

Ball Screw Assemblies

With Single Nut with Flange

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Single Nut FBZ-E-S with Flange with Rexroth mounting dimensions

with seals

with backlash

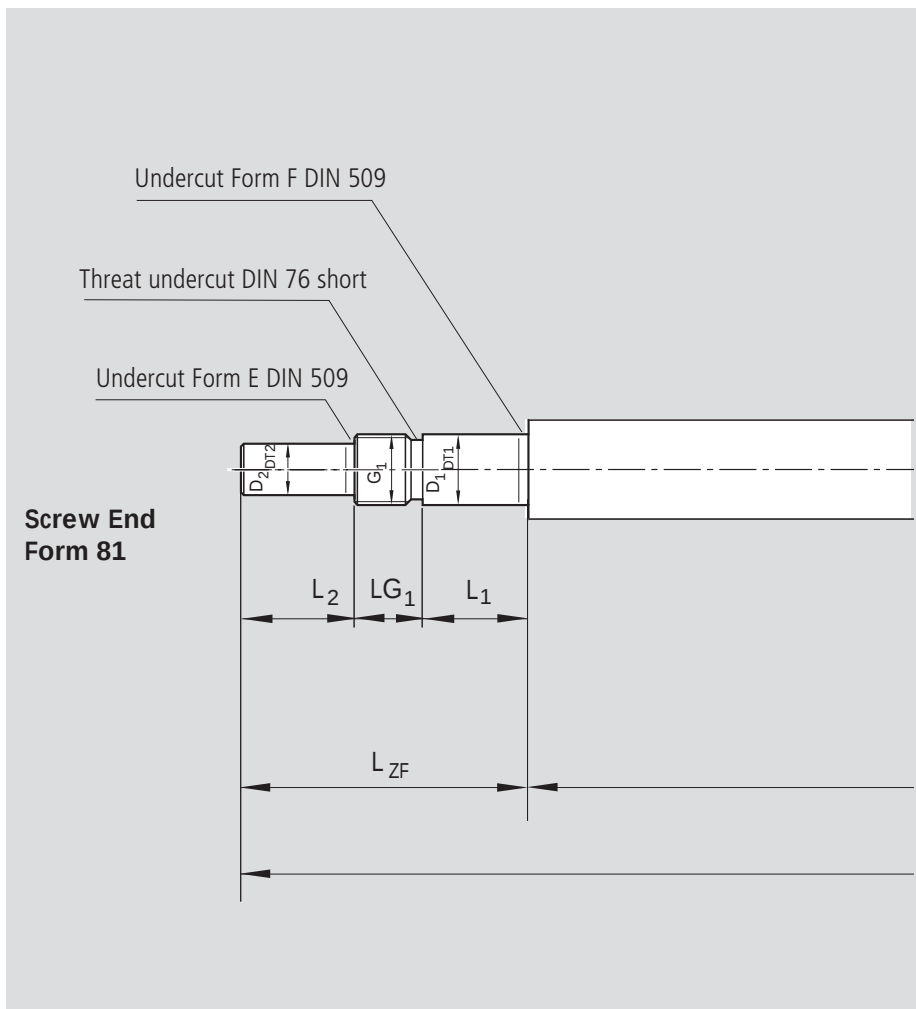
Screw tolerance class T10

d_0 = Nominal diameter

P = Lead (R=Right, L=Left)

D_w = Ball diameter

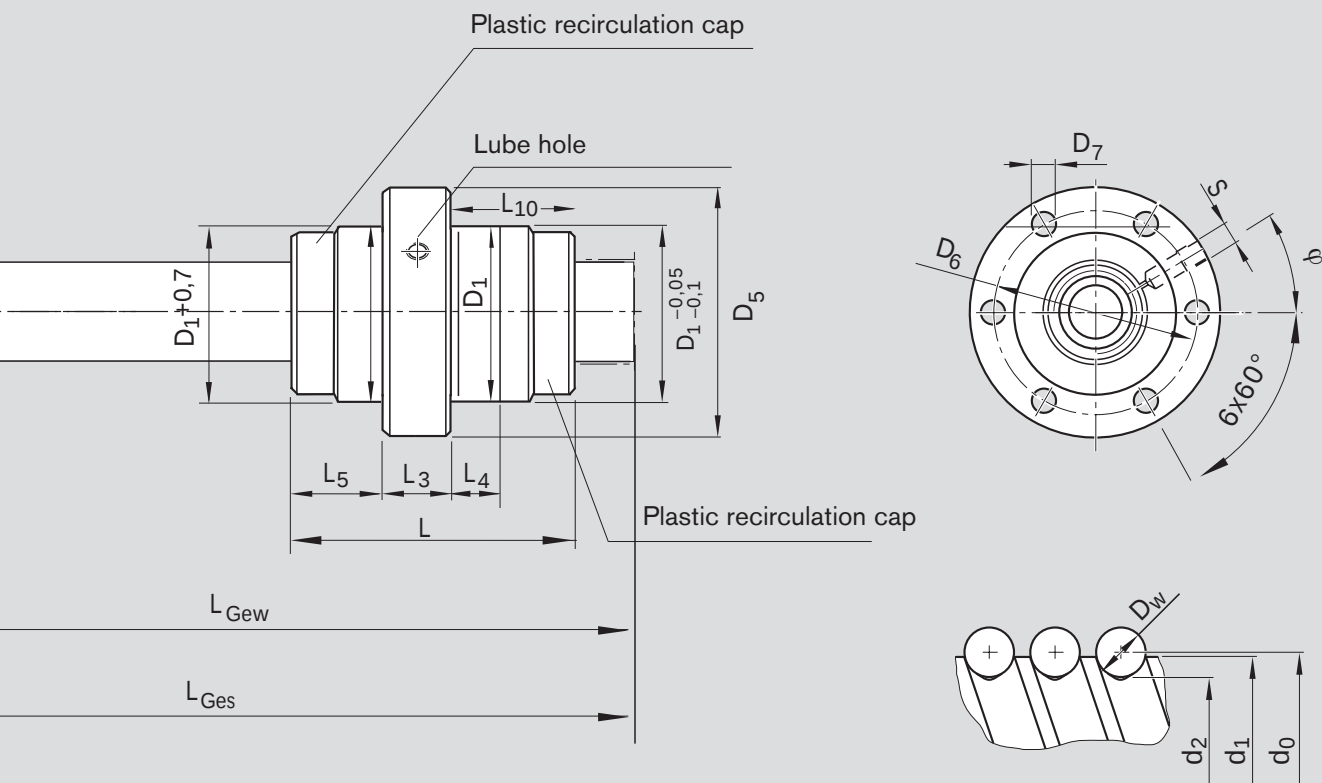
i = No. of turns



Size $d_0 \times P \times D_w - i$	Part number	Basic load rating		Max. Speed v_{max} [m/min]	L_{Ges}	L_{Gew}	
		dyn. C (N)	stat. C_0 (N)				
20 x 5R x 3 - 4	2540-000-06	8600	12900	20	550	490	
25 x 5R x 3 - 4	2540-000-07	9500	16300	16	700	640	
25 x 10R x 3 - 4	2540-000-08	9400	16200	32	700	640	
32 x 5R x 3,5 - 4	2540-000-09	13000	24000	13	1200	1120	
32 x 10R x 3,969 - 5	2540-000-10	19000	35000	25	1200	1120	

Ordering Code

FBZ-E-S	20x5Rx3-4	1	0	T10	R	81K122	00K200	550	0	1
FBZ-E-S	25x5Rx3-4	1	0	T10	R	81K151	00K250	700	0	1
FBZ-E-S	25x10Rx3-4	1	0	T10	R	81K151	00K250	700	0	1
FBZ-E-S	32x5Rx3,5-4	1	0	T10	R	81K204	00K320	1200	0	1
FBZ-E-S	32x10Rx3,969-5	1	0	T10	R	81K204	00K320	1200	0	1



Nut Dimensions (mm)											
D_1	D_5	D_6	D_7	L $\pm 0,5$	L_3	L_4	L_5	L_{10}	S	φ (°)	
33	58	45	6,6	40	10	6	15	15	M6	30	
38	63	50	6,6	43	10	6	16,5	16,5	M6	30	
38	63	50	6,6	62	10	16	16	36	M6	30	
48	73	60	6,6	46	12	6	17	17	M6	30	
48	73	60	6,6	77	12	16	20	45	M6	30	

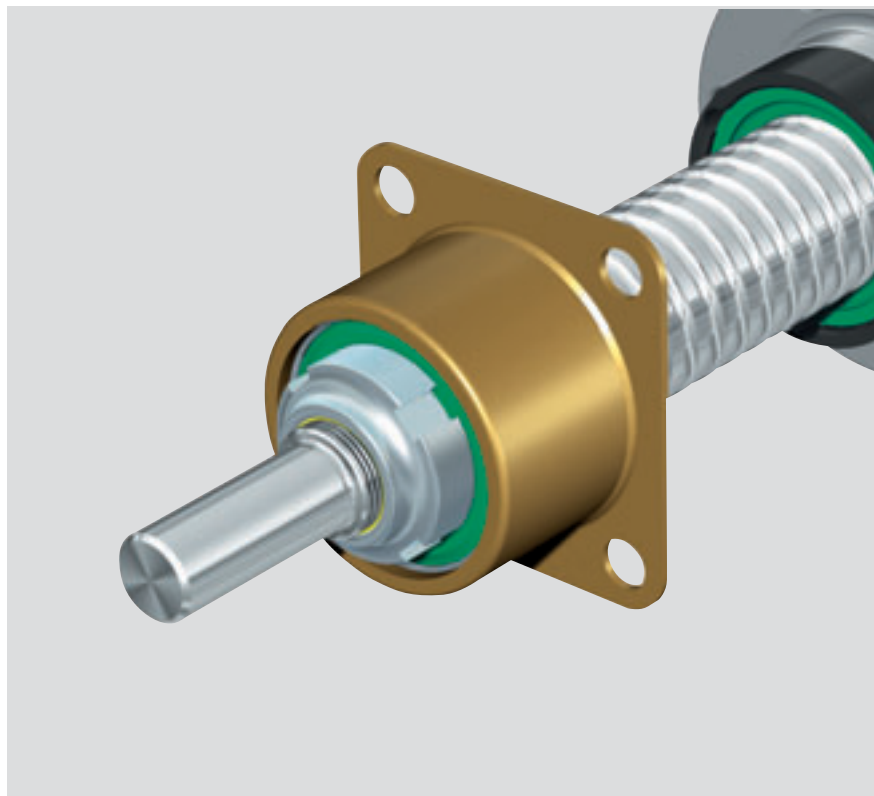
Size		Form	Version	Screw Dimensions (mm)														
d_0	P			d_1	d_2	L_{ZF}	D_R	L_R	D_F	L_F	D_1	DT1	L_1	D_2	DT2	L_2	G_1	LG_1
20	5	81	122	19,0	16,9	60	-	-	-	-	12	h6	17	10	h7	25	M12x1	18
25	5		151	24,0	21,9	60	-	-	-	-	15	h6	19	12	h7	25	M15x1	16
25	10		151	24,0	21,9	60	-	-	-	-	15	h6	19	12	h7	25	M15x1	16
32	5		204	31,0	28,4	80	-	-	-	-	20	h6	25	18	h7	40	M20x1	15
32	10		204	31,0	27,9	80	-	-	-	-	20	h6	25	18	h7	40	M20x1	15

Ball Screw Assemblies

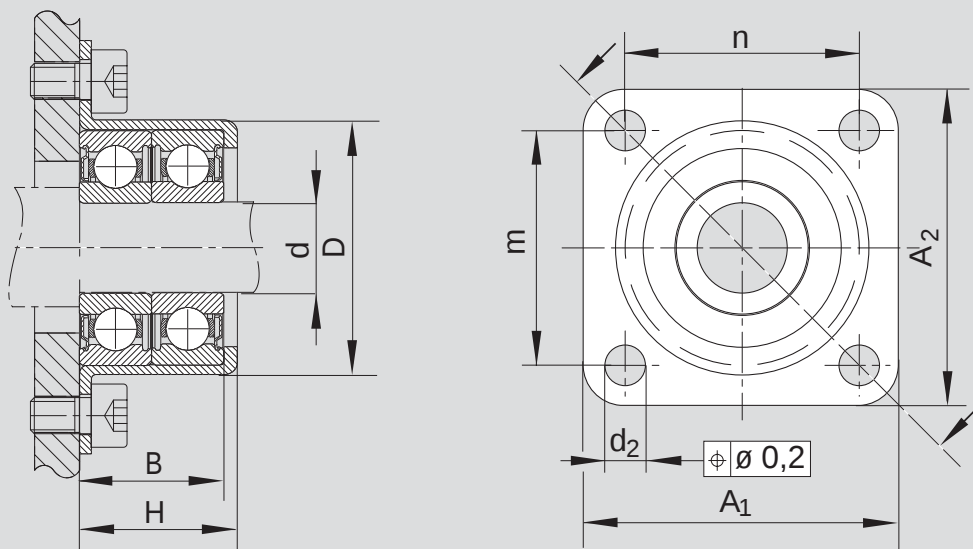
Bearing LGL

Fixed bearing with Angular-contact thrust ball bearing LGL

Suitable for Screw End
Forms on page 4-7



Size	Angular-contact thrust ball bearing				Slotted Nut		
$d_o \times P$	Part number	Designation	Load ratings (axial)		Designation	Part number	
			dyn. C (N)	stat. C_o (N)			
12x5/10	8414-040-06	LGL-A-1244	13200	17900	NMG 12x1	8446-002-02	
16x5/10	8414-040-06	LGL-A-1244	13200	17900	NMG 12x1	8446-002-02	
20x5	8414-040-06	LGL-A-1244	13200	17900	NMG 12x1	8446-002-02	
25x5/10	8414-041-06	LGL-A-1547	16400	22400	NMG 15x1	8446-011-02	
32x5	8414-042-06	LGL-A-2060	27500	40000	NMG 20x1	8446-005-02	



Dimensions (mm)										Weight bearing
d	D +0,03 -0,01	A ₁	A ₂	n	m	H	B	d ₂		(kg)
12	35,45	44	50	32	38	22	20	6,6		0,12
12	35,45	44	50	32	38	22	20	6,6		0,12
12	35,45	44	50	32	38	22	20	6,6		0,12
15	38,45	47	51	35	39	24	22	6,6		0,14
20	50,45	60	60	47	47	30	28	6,6		0,30

Ball Screw Assemblies

Acceptance Conditions and Tolerance Grades

Permissible travel deviation

similar to DIN 69 051, Part 3
and ISO 3408-3

Symbol definitions

l_0	=	Nominal travel
l_1	=	Thread length
Δl_0	=	Travel deviation
l_u	=	Useful travel
l_e	=	Excess travel
c	=	Travel compensation for useful travel, defined by use (standard: $c = 0$)
e_p	=	Tolerance for actual mean travel deviation
v_{up}	=	Permissible travel variation within useful travel l
v_{300p}	=	Permissible travel deviation within 300 mm travel
$v_{2\pi p}$	=	Permissible travel deviation within 1 revolution

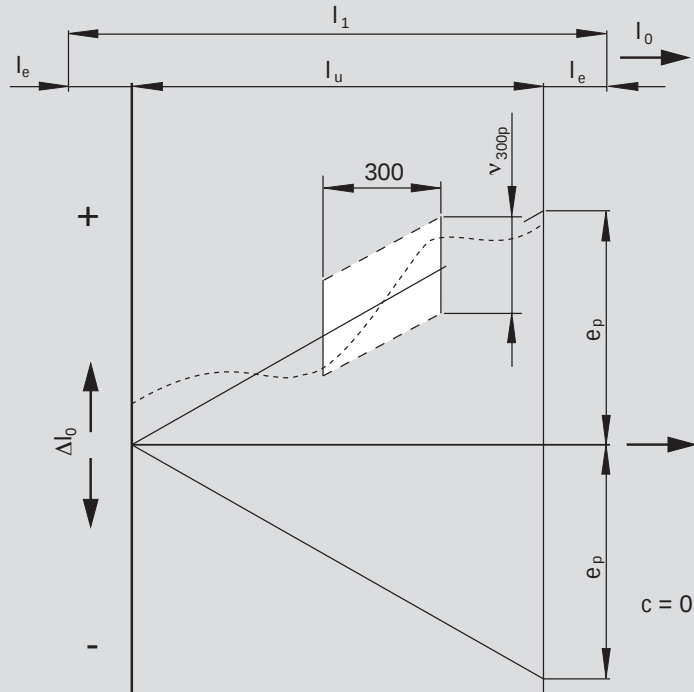
Subindices:

p	=	Permissible
a	=	Actual

Improved values

Values are more accurate than those defined in DIN 69 051, Part 3 and ISO 3408-3 (tolerance reduced by half).

Ball screw with Rolled Precision Screw SN-R



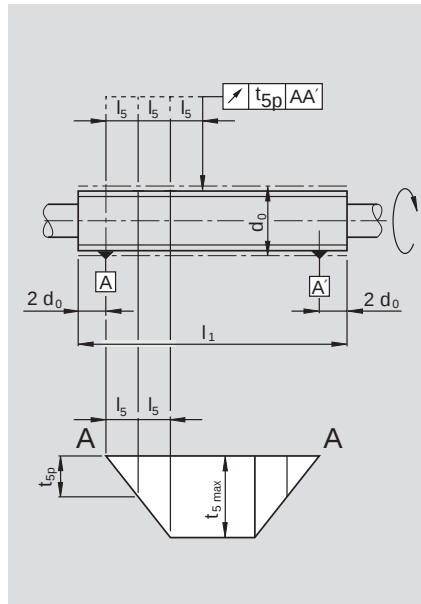
Tolerance grade T10

$$e_p = \frac{l_u}{300} \cdot v_{300p} \quad v_{300p} = 210 \mu\text{m}$$

Run-outs and location deviations

based on DIN 69 051, Part 3 and ISO 3408-3

Radial run-out t_5 of the outer diameter of the ball screw shaft over the length l_5 used to determine the straightness in relation to AA' .

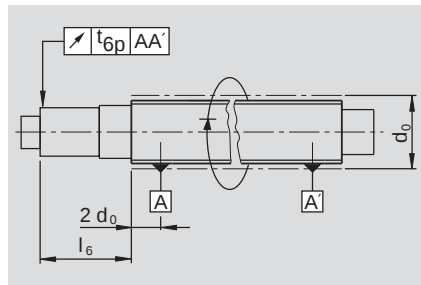


d_0	l_5	t_{5p} in μm for tolerance grade 10
über above	bis up to	
= 6	12	80
12	25	80
25	50	80
50	100	80
100	200	80

l_1/d_0		t_{5max} in μm for $l_1 \geq 4l_5$ for tolerance grade 10
above	up to	
	40	160
40	60	240
60	80	400
80	100	640

Radial run-out t_6 of the bearing diameter in relation to AA' for $l_6 \leq l$.

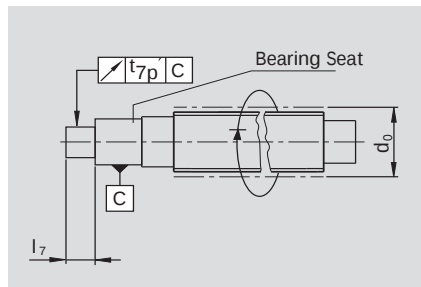
Where $l_6 > l$ then $t_{6a} \leq t_{6a} \cdot \frac{l_{6a}}{l}$



Nominal diameter d_0	Ref. length l	t_{6p} in μm for $l_6 \leq l$ for tolerance grade 10
above	up to	
6	20	80
20	50	125
50	125	200
125	200	315

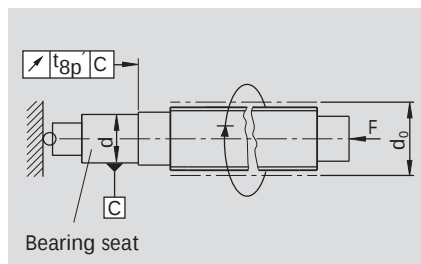
Coaxial deviation t_7' of the journal diameter of the ball screw shaft in relation to the bearing diameter for $l_7 \leq l$.

Where $l_7 > l$ then $t_{7a} \leq t_{7a} \cdot \frac{l_{7a}}{l}$



Nominal diameter d_0	Ref. length l	t_{7p}' in μm for $l_7 \leq l$ for tolerance grade 10
above	up to	
= 6	20	80
20	50	125
50	125	200
125	200	315

Axial run-out t_8' of the shaft (bearing) face of the ball screw shaft in relation to the bearing diameter.



Nominal diameter d_0		t_{8p}' in μm for tolerance grade 10
above	up to	
= 6	63	10
63	125	12
125	200	16

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